

Form inner bead,
re-form bead,
form fingerwell

Introduce
score line(*)

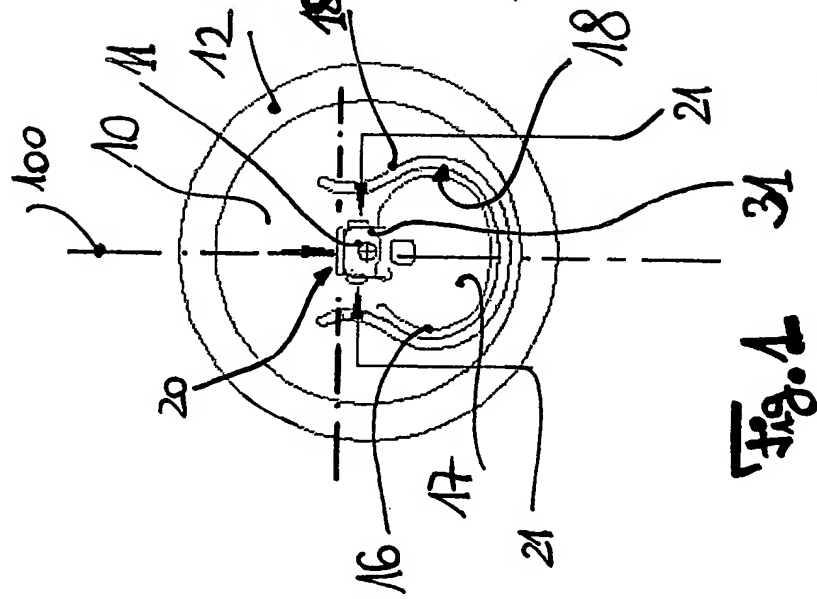


Fig. 1

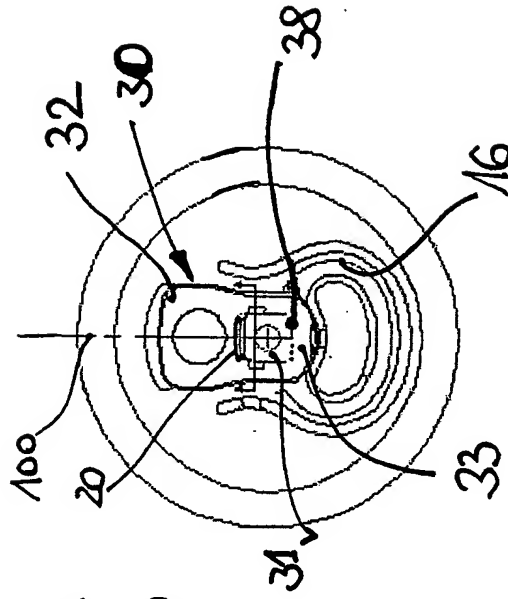


Fig. 2

1/4

Fig. 3

(*) here or in the
station of Fig. 2

2/4

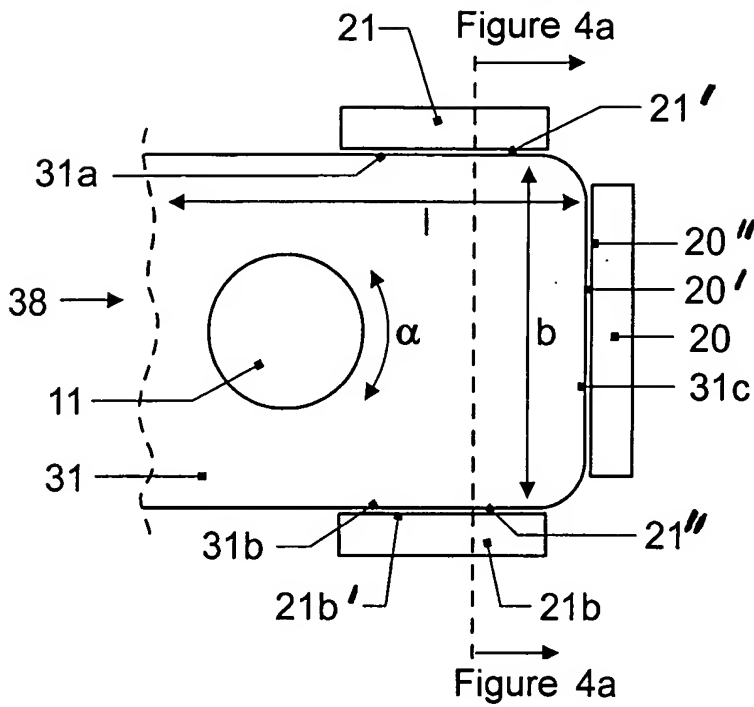


Figure 4

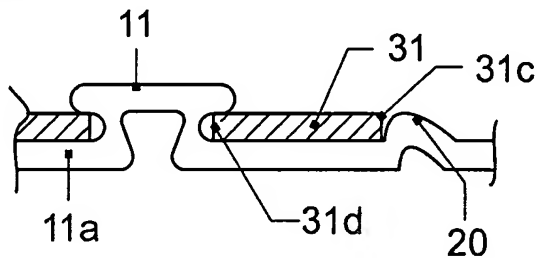
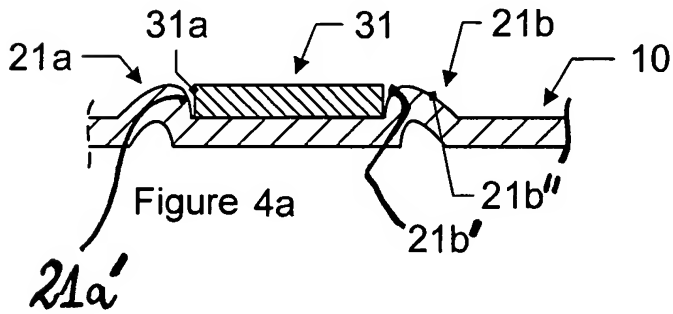


Figure 5

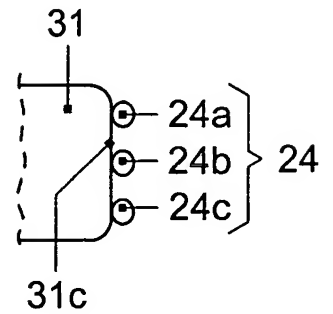
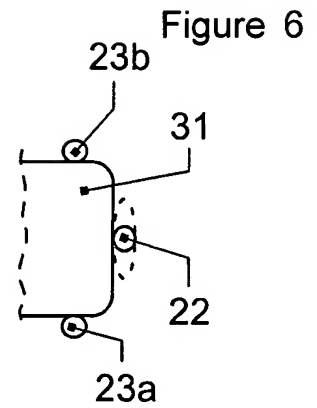
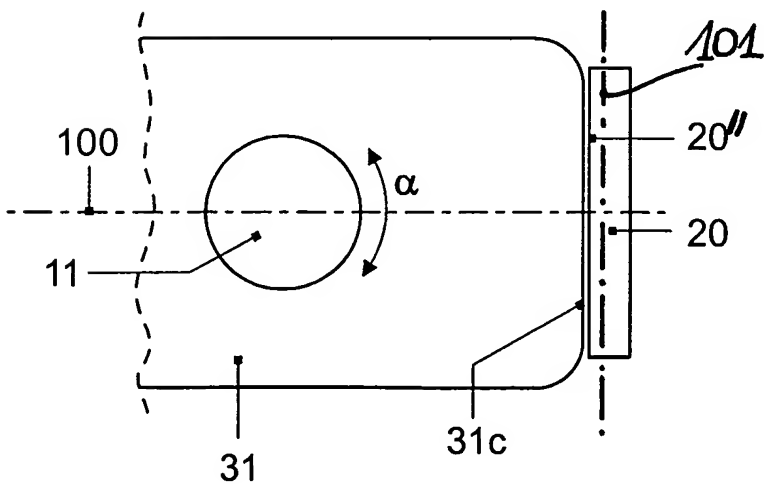


Figure 8

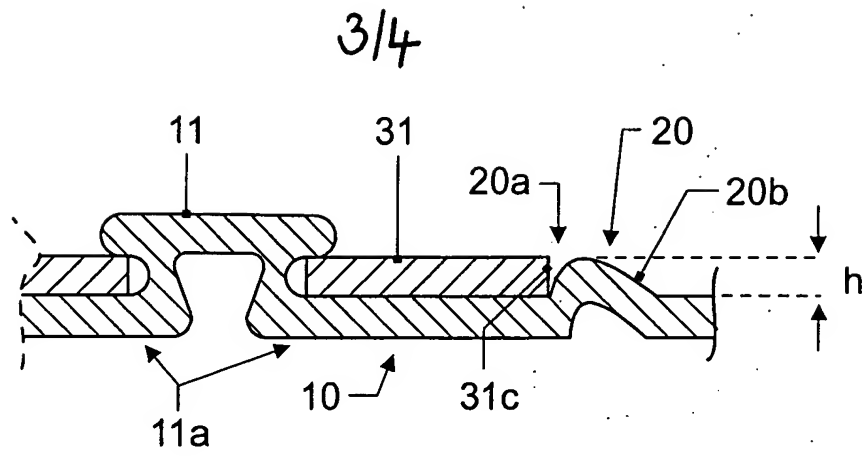


Figure 9a

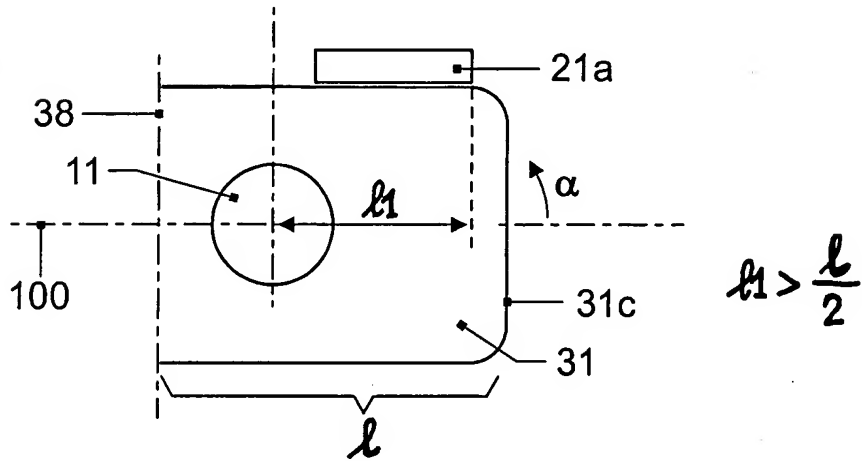


Figure 9b

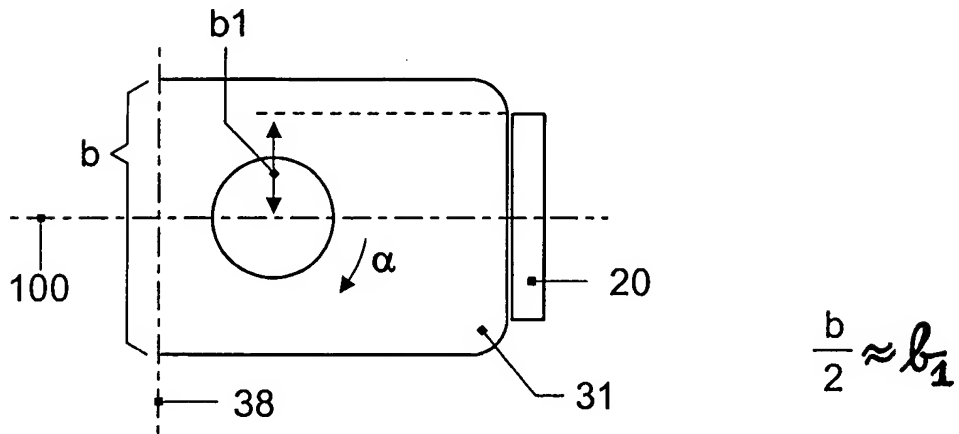
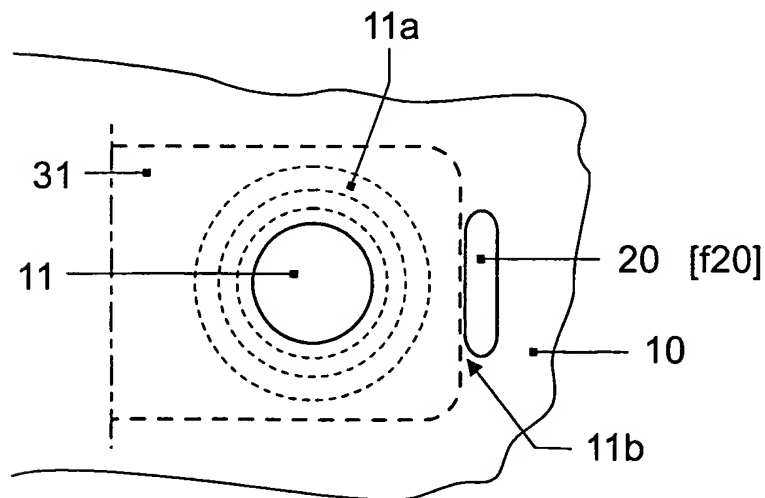


Figure 10



4/4

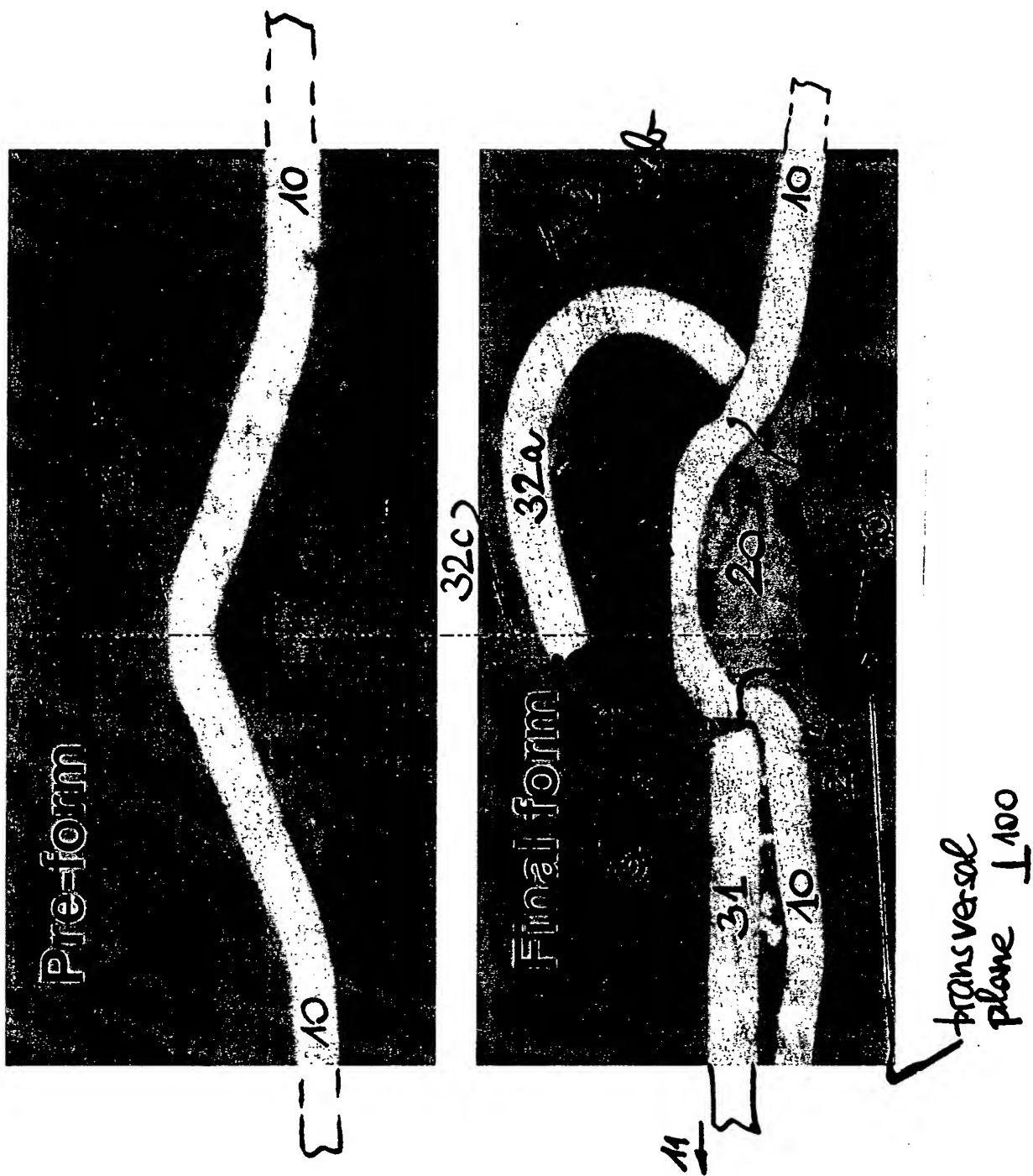


fig. 8a